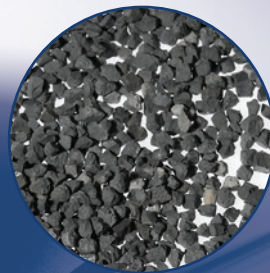


# ZF<sup>®</sup> ALUNDUM<sup>®</sup>



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 info@washingtomills.com  
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## DESCRIPTION

ZF<sup>®</sup> ALUNDUM<sup>®</sup> is a cast, fused alumina zirconia abrasive produced by St. Gobain Grains & Powders in a proprietary process. It is a dense, tough, extremely wear resistant abrasive with exceedingly fine crystal size. It is crushed to produce a blocky shape with sharp edges.

## APPLICATIONS

ZF<sup>®</sup> ALUNDUM<sup>®</sup> is used in resin bonded, foundry-type grinding wheels, where it has demonstrated remarkable life and stock removal properties.

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**North Grafton, Inc.**  
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## TYPICAL CHEMICAL ANALYSIS

Al <sub>2</sub> O <sub>3</sub>	75.00%
ZrO <sub>2</sub>	23.00%
TiO <sub>2</sub>	0.10%
SiO <sub>2</sub>	0.30%
Fe <sub>2</sub> O <sub>3</sub>	0.30%
Na <sub>2</sub> O	0.08%
CaO	0.10%
MgO	0.03%
S	0.06%

## TYPICAL PHYSICAL PROPERTIES

Color	Gray
True Density	4.30 gms/cc
Knoop100 Hardness	1450
Melting Point	1950° C
Crystal Size	17 microns
Loose Pack Density	1.985 – 2.275 g/cc
Grading	modified ANSI

## TYPICAL LOOSE PACK DENSITY

Grit	g/cc	Grit	g/cc	Grit	g/cc	Grit	g/cc
<b>8</b>	2.105 – 2.275	<b>12</b>	2.160 – 2.340	<b>16</b>	2.050 – 2.260	<b>24</b>	1.990 – 2.220
<b>10</b>	2.200 – 2.380	<b>14</b>	2.100 – 2.280	<b>20</b>	2.005 – 2.235	<b>30</b>	1.985 – 2.215

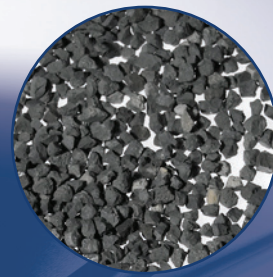
## GRAIN SIZES AVAILABLE

4, 6, 8, 10, 12, 14, 16, 20, 24, 30, and 36

*Specialty sizes available upon request*

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# ZF® ALUNDUM® (PG. 2)



## SIEVE ANALYSES

ZF® ALUNDUM® abrasive is produced according to procedure described in ANSI B.74.12-2001 i.e. 100 gram sample sieved for five minutes on a Rotap using U.S. Standard brass sieves with St. Gobain Modified Ansi limits as follows:

### U.S. STANDARD SIEVES/LIMITS

Size	Oversize	Coarse Grit	1st Nominal	2nd Nominal	Pan
4	$\frac{+5/16''}{0}$	$\frac{+3\ 1/2}{0-20}$	$\frac{+4}{40+}$	$\frac{+4+5}{70+}$	$\frac{-6}{0-5}$
6	$\frac{+3-12}{0}$	$\frac{+5}{15-30}$	$\frac{+6}{35+}$	$\frac{+6+7}{55+}$	$\frac{-8}{0-3}$
8	$\frac{+4}{0}$	$\frac{+6}{8-23}$	$\frac{+7}{30+}$	$\frac{+7+8}{65+}$	$\frac{-10}{0-3}$
10	$\frac{+5}{0}$	$\frac{+7}{2-17}$	$\frac{+8}{20+}$	$\frac{+8+10}{60+}$	$\frac{-12}{0-8}$
12	$\frac{+6}{0}$	$\frac{+8}{1-16}$	$\frac{+10}{20+}$	$\frac{+10+12}{60+}$	$\frac{-14}{0-5}$
14	$\frac{+8}{0}$	$\frac{+12}{20-40}$	$\frac{+14}{35+}$	$\frac{+14+16}{60+}$	$\frac{-18}{0-5}$
16	$\frac{+10}{0}$	$\frac{+14}{5-25}$	$\frac{+16}{30+}$	$\frac{+16+18}{60+}$	$\frac{-20}{0-5}$
20	$\frac{+12}{0}$	$\frac{+16}{0-20}$	$\frac{+18}{25+}$	$\frac{+18+20}{60+}$	$\frac{-25}{0-10}$
24	$\frac{+16}{0}$	$\frac{+20}{0-25}$	$\frac{+25}{45+}$	$\frac{+25+30}{65+}$	$\frac{-35}{0-3}$
30	$\frac{+18}{0}$	$\frac{+25}{0-25}$	$\frac{+30}{45+}$	$\frac{+30+35}{65+}$	$\frac{-40}{0-3}$
36	$\frac{+20}{0}$	$\frac{+30}{0-25}$	$\frac{+35}{45+}$	$\frac{+35+45}{65+}$	$\frac{-45}{0-3}$

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