

Silicon Carbide Green

Safety Data Sheet

US-SDS according to the federal final rule of hazard communication revised on 2024 (HazCom 2024)
Issue date: 6/12/2023 Revision date: 5/5/2025 Supersedes: 6/12/2023 Version: 2.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : Silicon Carbide Green
Other means of identification : Green Silicon Carbide, CARBOREX Green, CARBOREX C-5, CARBOREX GW F230-P5000, CARBOREX GW P240-P5000, CARBOREX FPG, CARBOREX FPG 7, CARBOREX GC 100/F

1.2. Recommended use and restrictions on use

Use of the substance/mixture : General refractory applications

1.3. Supplier

Washington Mills
1801 Buffalo Avenue
Niagara Falls, NY 14302
T 1-800-828-1666
info@washingtonmills.com

1.4. Emergency telephone number

Emergency number : Toll free 1-800-424-9300 (USA & Canada) International: +1-703-527-3887 813-248-0585 [CHEMTREC]

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Carcinogenicity, Category 1B

May cause cancer.

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US)

: Danger

Hazard statements (GHS US)

: May cause cancer.

Precautionary statements (GHS US)

: Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Wear protective clothing, eye and face protection.

If exposed or concerned: Get medical advice/attention.

Store locked up.

Dispose of an approved waste disposal plant to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

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SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	Conc. (% w/w)
Quartz, contains respirable crystalline silica > 10%	CAS-No.: 14808-60-7	< 0.5

The specific chemical\ component identities and/or the exact component percentages of this material may be withheld as trade secrets. This information is made available to health professionals, employees, and designated representatives in accordance with the applicable provisions of 29 CFR 1910.1200 (I)(1). Trace ingredients (if any) are present in < 1% concentration, (< 0.1% for potential carcinogens, mutagen, and reproductive toxicant, respiratory tract and skin sensitizers in addition to oral/ inhalation acute toxicant in category 1 and 2). None of the trace ingredients contribute significant additional hazards at the concentrations that may be present in this product. All pertinent hazard information has been provided in this document, per the requirements of the Federal Occupational Safety and Health Administration Standard (29 CFR 1910.1200), U.S. State equivalents. Refer to the 'Technical Data Sheet' for the product composition.

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general	: IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Do not rub eye. Remove contact lenses, if present and easy to do. Continue rinsing. Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: Dust of the product, if present, may cause respiratory irritation after an excessive inhalation exposure. Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact	: None under normal conditions. Dust may cause irritation in skin folds or by contact in combination with tight clothing.
Symptoms/effects after eye contact	: None under normal conditions. Dust from this product may cause eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

6.1.1. For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.
Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures : Evacuate unnecessary personnel.

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Using a clean shovel, put the material in a dry container and cover without compressing it.
Methods for cleaning up : Mechanically recover the product. Notify authorities if product enters sewers or public waters.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.
Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Wear personal protective equipment. Floors, walls and other surfaces in the hazard area must be cleaned regularly.
Hygiene measures : Separate working clothes from town clothes. Launder separately. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.
Storage conditions : Store in a well-ventilated place. Keep cool.
Packaging materials : Store always product in container of same material as original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Silicon Carbide Green
No additional information available
Quartz, contains respirable crystalline silica > 10% (14808-60-7)
No additional information available

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Quartz, contains respirable crystalline silica > 10% (14808-60-7)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Silica crystalline - quartz
ACGIH OEL TWA	0.025 mg/m³ (R - Respirable particulate matter)
Remark (ACGIH)	TLV® Basis: Pulm fibrosis; lung cancer. Notations: A2 (Suspected Human Carcinogen)
Regulatory reference	ACGIH 2023
USA - OSHA - Occupational Exposure Limits	
Local name	Quartz (Respirable) (Silica: Crystalline)
Remark (OSHA)	Table Z-3. For OSHA PEL (TWA): Use formulas: (250 / (%SiO2+5)) for mppcf and (10 mg/m3 / (%SiO2+2)) for mg/m3. CAS No. source: eCFR Table Z-1.
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-3 Mineral Dusts

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:
Protective gloves
Eye protection:
Safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Solid
Appearance : Granular solid.
Color : Green
Odor : odorless
Odor threshold : No data available
pH : No data available
Melting point : No data available
Freezing point : No data available
Boiling point : No data available

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Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Non flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Density	: 3.2 g/l
Solubility	: insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: May cause cancer.

Quartz, contains respirable crystalline silica > 10% (14808-60-7)

IARC group	1 - Carcinogenic to humans
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Quartz, contains respirable crystalline silica > 10% (14808-60-7)	
National Toxicity Program (NTP) Status	Known Human Carcinogens
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Symptoms/effects after inhalation	: Dust of the product, if present, may cause respiratory irritation after an excessive inhalation exposure. Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact	: None under normal conditions. Dust may cause irritation in skin folds or by contact in combination with tight clothing.
Symptoms/effects after eye contact	: None under normal conditions. Dust from this product may cause eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.
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12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Comply with applicable regulations for solid waste disposal. Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

Not regulated for transport

14.2. UN proper shipping name

Proper Shipping Name (DOT)	: Not applicable
Proper Shipping Name (IMDG)	: Not applicable

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Proper Shipping Name (IATA) : Not applicable

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : Not applicable

IMDG

Transport hazard class(es) (IMDG) : Not applicable

IATA

Transport hazard class(es) (IATA) : Not applicable

14.4. Packing group

Packing group (DOT) : Not applicable

Packing group (IMDG) : Not applicable

Packing group (IATA) : Not applicable

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

DOT

No data available

IMDG

No data available

IATA

No data available

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

Silicon Carbide (Crude and grains) (409-21-2)

Listed on IARC (International Agency for Research on Cancer)

Quartz, contains respirable crystalline silica > 10% (14808-60-7)

Listed on IARC (International Agency for Research on Cancer)
Listed as carcinogen on NTP (National Toxicology Program)

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15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Silicon Carbide (Crude and grains)(409-21-2)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Silica(7631-86-9)	U.S. - Massachusetts - Right To Know List; U.S. - Pennsylvania - RTK (Right to Know) List
Quartz, contains respirable crystalline silica > 10%(14808-60-7)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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- Revision date
- : 05/05/2025
- Other information
- : None of Washington Mills products contains minerals and inorganic components in its whiskers forms. All hazards are derived based on the chemical properties of the corresponding elements.

ICSDS_SDS_USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.